

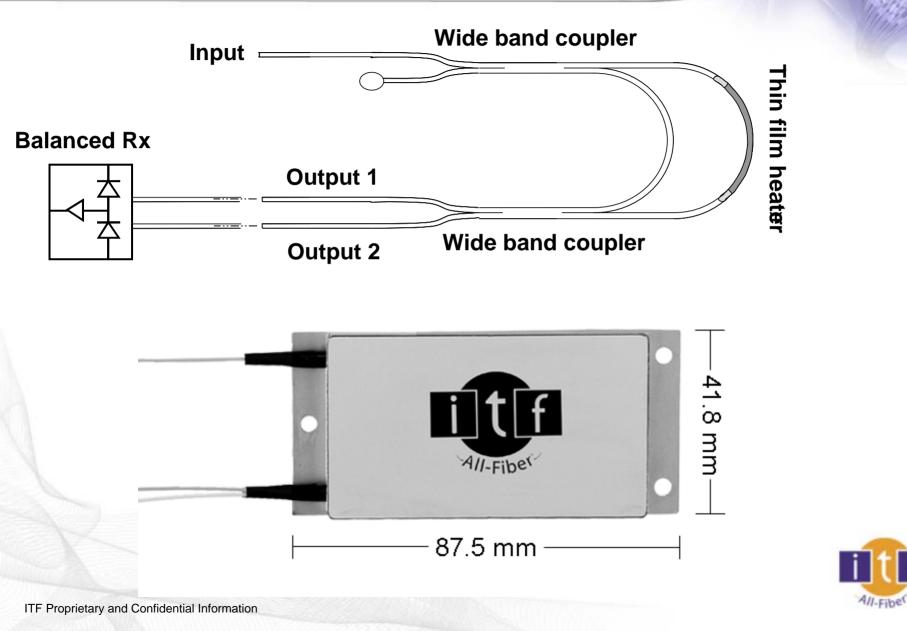
Tuneable All-Fiber® Delay-Line Interferometer for DPSK Demodulation

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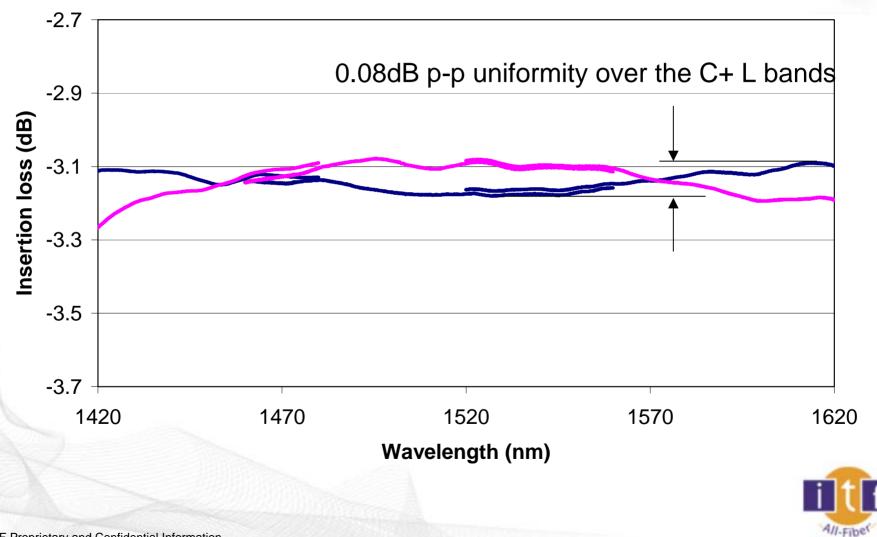
- DPSK will likely be the next generation modulation format
- A novel device is required to extract phase modulation at receiver
 - Phase-Tunable Delay Line Interferometer
- Delay interferometer features must include:
 - Low insertion loss and low PDL
 - Polarization independent isolation, low birefringence
 - Small footprint, board mountable, low electrical consumption
 - Telcordia reliability
 - Low micro phonic sensitivity
 - Stable operation over ambient temperature variations



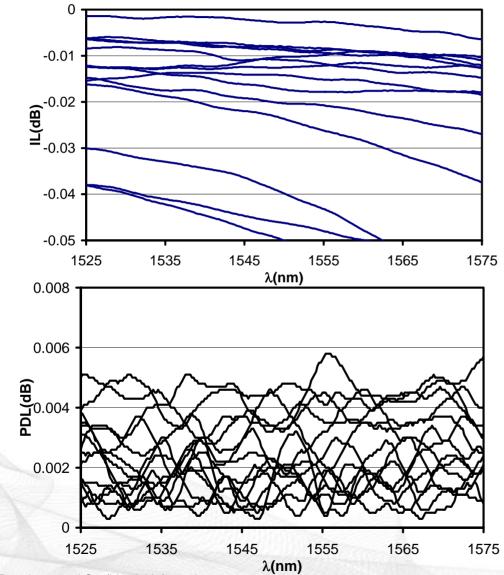
Delay line interferometer layout and package footprint



Wavelength insensitive 3dB coupling over 200 nm bandwidth



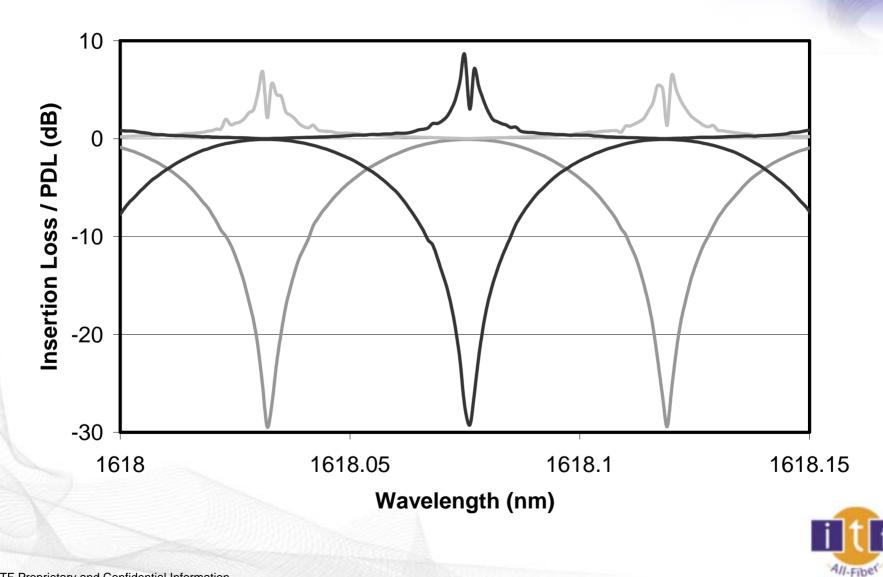
Heat forming eliminates birefringence and maintains good transmission



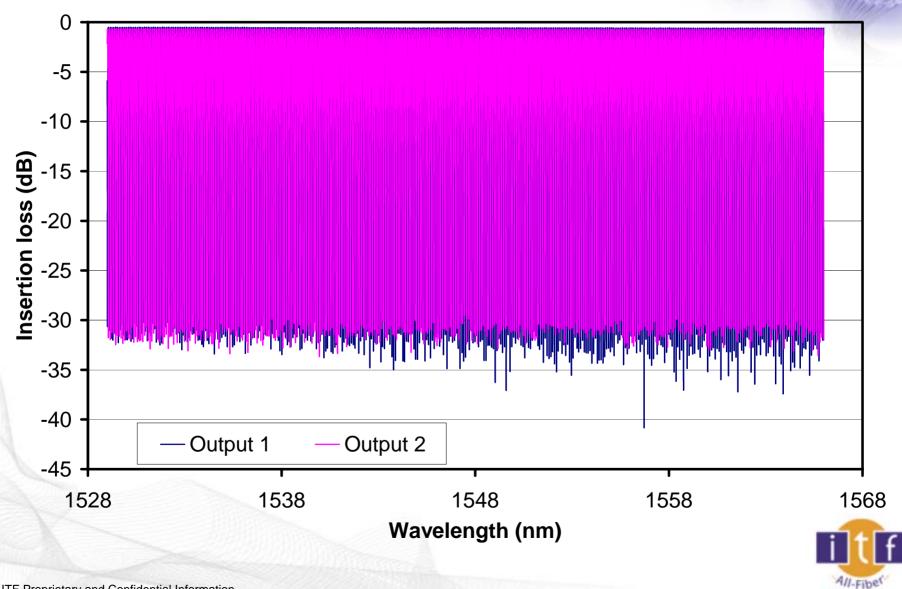
R = 15mm



Insertion loss and PDL of delay line interferometer



Insertion loss of delay line interferometer over 37nm spectral range

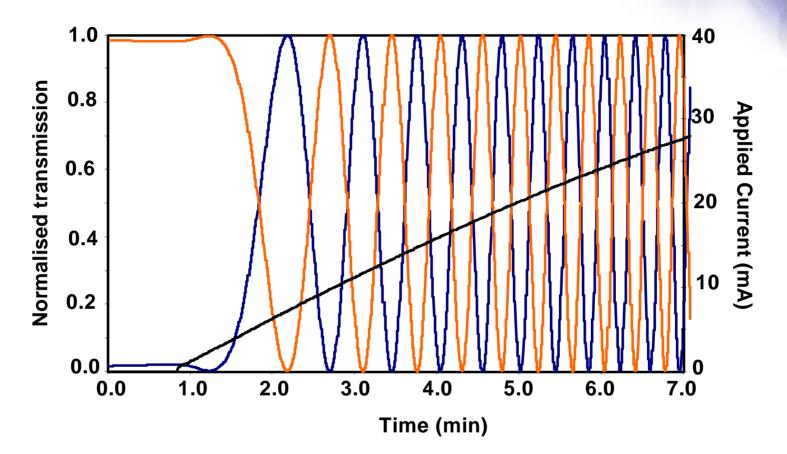


Performance statistics for ~10GHz free spectral range interferometer

Parameter	target	unit	0°C		22°C		65°C	
			Avg	Std dev	Avg	Std dev	Avg	Std dev
Insertion loss	0.5	dB	0.40	0.073	0.35	0.062	0.35	0.050
Contrast, depolarised signal	26	dB	29.4	2.23	30.8	1.90	30.9	1.97
Polarization dependent f – split (PDF)	0.32	GHz	0.23	0.074	0.21	0.059	0.21	0.060
Free spectral range accuracy	+/- 0.1	GHz	+0.01	0.019	+0.01	0.019	0.01	0.019
Out1/Out2 balance	0.15	dB	0.059	0.024	0.059	0.017	0.060	0.021



Center frequency tuning using fiber heater

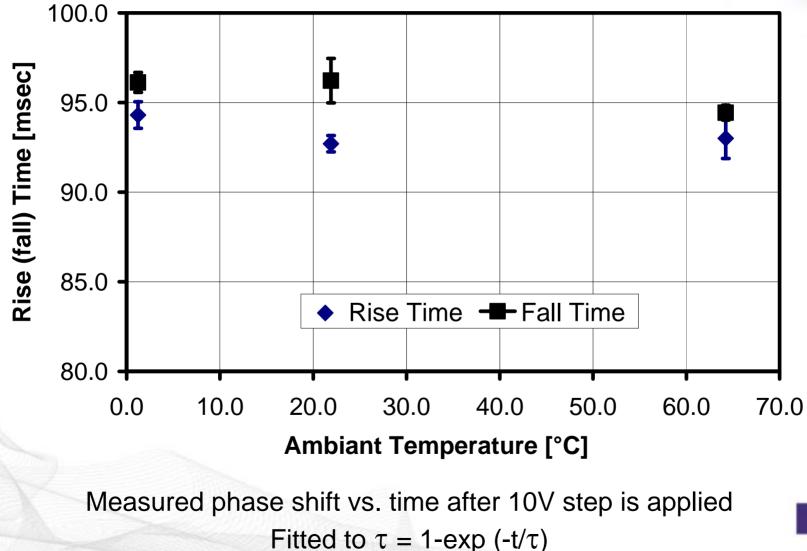


Fiber heater can compensate for 0°C - 65°C ambient drift Heater requires very low power consumption (no TEC cooler) Optical performance maintained with heater turned on

All-Fibe

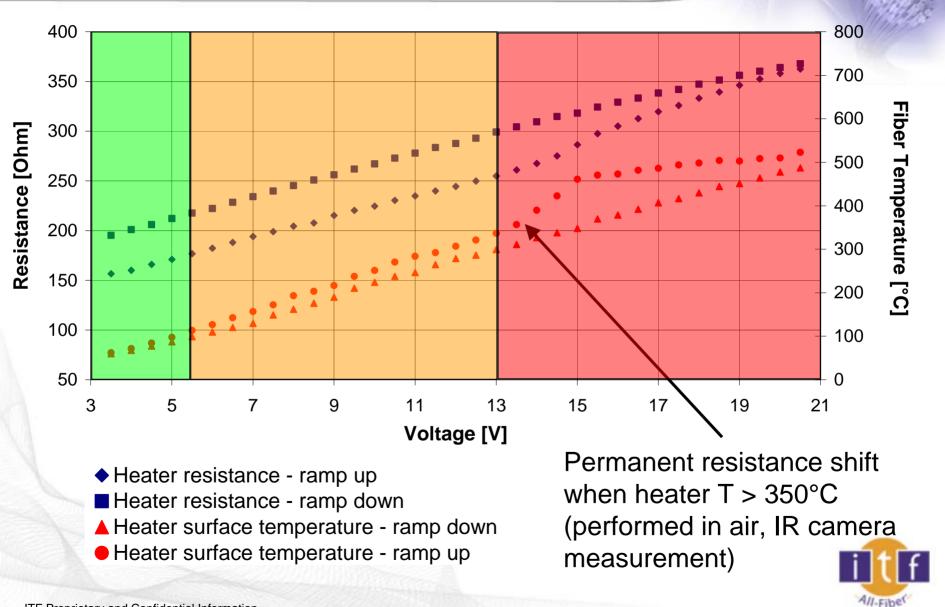
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Stability of rise and fall time of thermo-optic tuning with ambient temperature variations

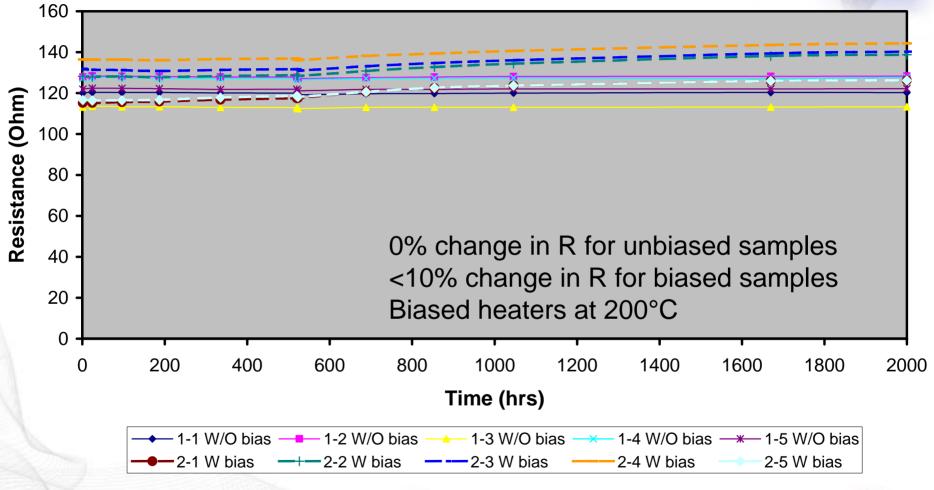




Fiber heater resistance and surface temperature vs. applied voltage



Evolution of resistance in damp heat 85°C/85%RH Directly exposed heaters, biased and unbiased

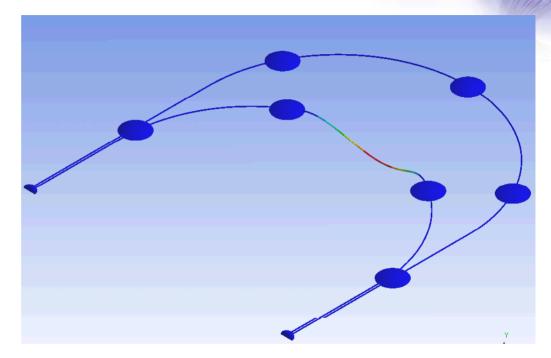




Anchoring design Optimization:

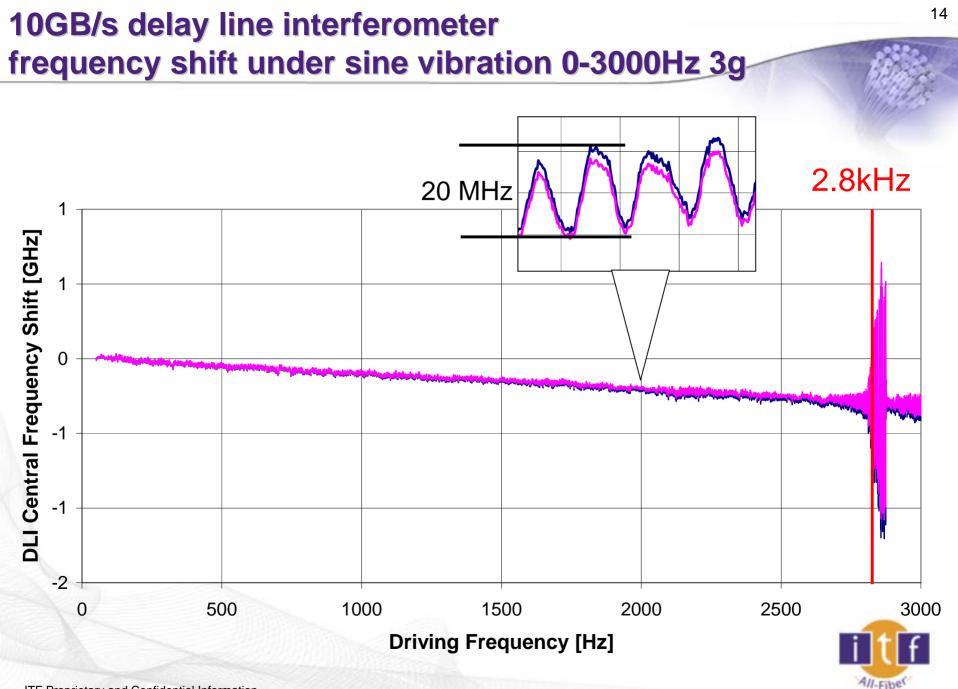
Resonance frequency > 2000Hz

Minimal thermal conduction with substrate

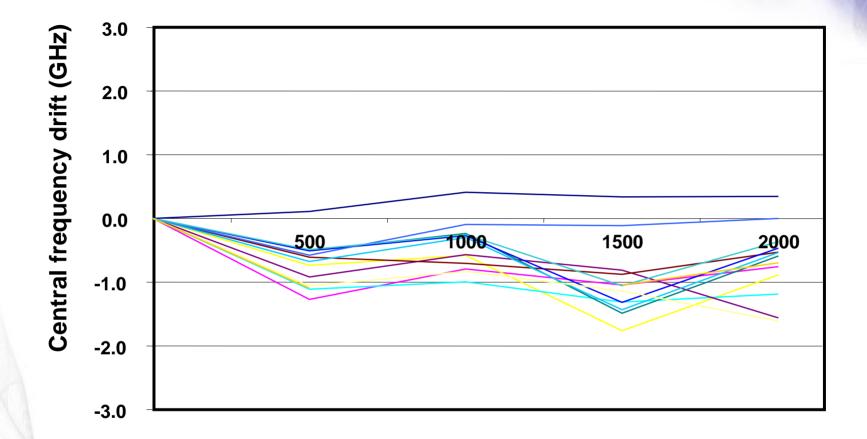


Fiber geometry	Anchoring point distance	Fundamental mode resonance frequency
125µm Heat formed	14.75 mm	2830 Hz





Dry heat (85°C) of passive delay interferometer structure



Frequency centering maintained within 1.7 GHz for 2KHrs



Conclusions

- We have developed an All-Fiber[®] tuneable Mach-Zehnder device for use as a delay-line interferometer for DPSK demodulation
- This technology allows:
 - Precise control of free spectral range
 - Very low insertion loss and PDL
 - Minimal birefringence
 - Polarization-insensitive high isolation over the C+L bands
- Fiber heat forming is used to reduce package size
 - No impact on optical performance or reliability
- Anchoring design provides immunity to ambient vibration up to 2000Hz
- Efficient fiber heater can compensate for environmental T- drift
 - No TEC required
- Optical structure is stable in dry heat
- Product release after completion of Telcordia qualification in Q2 2005

